



Formula Sheet

Designed to give longer dwell time on the tire for an even finish.

Material	% by Weight
Water	56.58
Preservative	0.50
Kippisil® TDS63	40.00
Carbopol® Aqua 30	3.00
NaOH (25% Solutions)	0.34
Total	100.00

Mixing Instructions:

- Add the Kippisil® TDS 63 to the main kettle and begin mixing. Add the water, Carbopol® Aqua 30, and preservative one at a time mixing until uniform before adding the next.
- Neutralize the Carbopol® Aqua 30 with the NaOH (25% solution) to activate the polymer and thicken the system.
 - Final pH: 6.74
 - Total Silicone Solids: 25.20

Raw Materials

- Kippisil® is a Registered Trademark of IndSpyre Solutions.
- Carbopol® is a Registered Trademark of Lubrizol.

The information contained herein is to the best of our knowledge true and accurate, but all recommendations and suggestions are made without guarantee. Since the conditions of use are beyond our control, IndSpyre Solutions disclaims any liability incurred with the use of these data or suggestions.